

Work Order ID 116302

Thursday, April 10, 2014 10:45:24 AM

116302

Page 1

Item ID: D4728-059 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cabin Lights Harness
 Start Date: 4/10/2014 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/9/2014 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: CX Date: 14/04/10 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D4728 | D | | | | | | | | |

110 0.00

110

Outsource8
Outsource process- Eagle

Memo
Issue P/O to Eagle : 23736
Manufacture as per dwg
Certificate of conformity required

CX 14/04/10 S

120 Receive & Inspect for Damage & Mat'l Certs 0.00

120

Packaging Memo 0.00
Packaging Inspect and check certificate of conformity

5x 8014-6-9

130 QC6- Inspect dimensions to drawing 0.00

130

QC Memo 0.00
Quality Control

DAS
27
9-89

14/06/9

S

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

| Work Order: _____ Part No. _____ NCR No. _____ | | | | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | | AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div> | | | | | |
|--|------|------|-----|--|-------------------|---|-------------|--------------|--------------|--|--|
| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector | | |
| Design <input type="checkbox"/> | | | | | | | | | | | |
| Doc/Data <input type="checkbox"/> | | | | | | | | | | | |
| Equip/Tooling <input type="checkbox"/> | | | | | | | | | | | |
| Handling/Pre <input type="checkbox"/> | | | | | | | | | | | |
| Material <input type="checkbox"/> | | | | | | | | | | | |
| Operator <input type="checkbox"/> | | | | | | | | | | | |
| Offset/Setup <input type="checkbox"/> | | | | | | | | | | | |
| Process <input type="checkbox"/> | | | | | | | | | | | |
| Supplier <input type="checkbox"/> | | | | | | | | | | | |
| Training <input type="checkbox"/> | | | | | | | | | | | |
| Transport <input type="checkbox"/> | | | | | | | | | | | |
| Unapproved <input type="checkbox"/> | | | | | | | | | | | |

| FAULT CATEGORY | | | |
|--|--|---|--|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |

Work Order ID 116302

Thursday, April 10, 2014 10:45:24 AM

116302

Page 2

Item ID: D4728-059

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cabin Lights Harness

Start Date: 4/10/2014 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/9/2014 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

Identify as per dwg & Stock Location: MF

0.00

140

Packaging

Memo

0.00

Packaging

5X **DAS**
28
9-89 JUN 09 2014

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

MLJ 14-06-10#14-6.10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
|--|--|--|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|--|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design <input type="checkbox"/> | | | | | | | | | |
| Doc/Data <input type="checkbox"/> | | | | | | | | | |
| Equip/Tooling <input type="checkbox"/> | | | | | | | | | |
| Handling/Pre <input type="checkbox"/> | | | | | | | | | |
| Material <input type="checkbox"/> | | | | | | | | | |
| Operator <input type="checkbox"/> | | | | | | | | | |
| Offset/Setup <input type="checkbox"/> | | | | | | | | | |
| Process <input type="checkbox"/> | | | | | | | | | |
| Supplier <input type="checkbox"/> | | | | | | | | | |
| Training <input type="checkbox"/> | | | | | | | | | |
| Transport <input type="checkbox"/> | | | | | | | | | |
| Unapproved <input type="checkbox"/> | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|--|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |
|--|--|---|--|

Picklist Print

Thursday, April 10, 2014 10:45:24 AM

Page 1

Work Order ID: 116302

116302

Parent Item: D4728-059

D4728-059

Parent Item Name: Cabin Lights Harness

Start Date: 4/10/2014

Required Date: 6/9/2014

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM
B 13/07/024 DWG. UPDATE DL VERIFIED BY:JLM

IPP REV

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D4728-059P

Purchased

No

Each

4.0000

**

D4728-059P

Cabin Lights Harness

25
5x 8p14-6-9.

Location

Loc Qty

Loc Code

ST

4

111213

4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

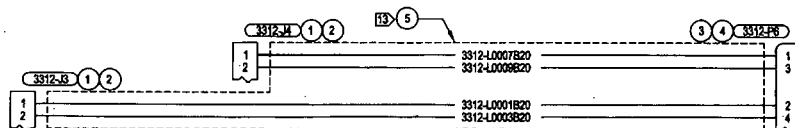
| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

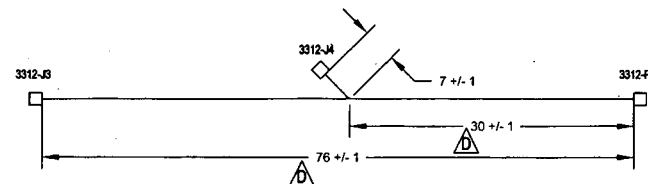
| | | | |
|--|--|---|---|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other _____ _____ _____ |
|--|--|---|---|

| LIST OF MATERIALS | | | | |
|-------------------|------|-------------|---------------------|------------------|
| QTY PER | ITEM | PART NUMBER | DESCRIPTION | SUPPLIER |
| 2 | 1 | 1-480303-0 | CONNECTOR | TYCO ELECTRONICS |
| A/R (4) | 2 | 60617-1 | CONTACTS | TYCO ELECTRONICS |
| 1 | 3 | 1-480426-0 | CONNECTOR | TYCO ELECTRONICS |
| A/R (4) | 4 | 60618-1 | CONTACTS | TYCO ELECTRONICS |
| A/R (77) | 5 | XPF-1/4 | EXPANDABLE SLEEVING | EDMO |

CL 14/04/10
WIO: 1/16302



D4728-059 CABIN LIGHTS HARNESS ASSY.



D4728-059 CABIN LIGHTS
HARNESS VIEW

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-xx-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-xxTGT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/SOCKETS OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

RELEASED
2014-07-22

| | | | |
|------------|----------|--|----------------|
| DESIGN | DA | DART AEROSPACE LTD | |
| DRAWN | DA | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | AE | DRAWING NO. | REV. D |
| MFG. APPR. | Lj | D4728 | SHEET 13 OF 15 |
| APPROVED | AE | TITLE | SCALE |
| DE APPR. | AE | UTILITY INTERIOR WIRING HARNESS | NTS |
| DATE | 14.01.09 | COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23736

Purchase Order Date 4/9/2014

PO Print Date 4/29/2014

Page Number 2 of 6

Order From :

VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.
823 MCTAVISH ROAD N E
CALGARY, AB T2E 7G9
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA.

Contact Name

Vendor Phone

403-250-7370

Ship To Contact

Ship To Phone

Ship Via:

FedEx PI collect

Ship Acct:

Buyer

Michael Gregoire

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

| | | | | | | |
|---|------------|--------------|----------|------|----------|---------|
| 3 | D4728-057P | Ps7J1 Jumper | 7/9/2014 | 5.00 | \$350.00 | \$1,750 |
| | | | Yes | Each | | |
| | | | 7/9/2014 | | | |

NOTE

Manufacture as per drawing D4728 rev.D
B116304

Line Total: \$1,750

| | | | | | | |
|---|------------|----------------------|----------|------|----------|---------|
| 4 | D4728-059P | Cabin Lights Harness | 5/9/2014 | 5.00 | \$350.00 | \$1,750 |
| | | | Yes | Each | | |
| | | | 5/9/2014 | | | |

NOTE

Manufacture as per drawing D4728 rev.D
B116303

Line Total: \$1,750

| | | | | | | |
|---|------------|----------------------|----------|------|----------|---------|
| 5 | D4728-059P | Cabin Lights Harness | 6/9/2014 | 5.00 | \$350.00 | \$1,750 |
| | | | Yes | Each | | |
| | | | 6/9/2014 | | | |

NOTE

Manufacture as per drawing D4728 rev.D
B116302

Note:

4/29/2014



DATE: 26 Mar 14

Page 1

FROM: Eagle Copters Maintenance Ltd.

SHIP TO : DART Aerospace

823 McTavish Rd. NE

Calgary, AB, Canada

T2E 7G9

SP14-6-9.

☒

DAS
27
8-89

14/6/9

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR:

TCCA APPROVAL NO. 6-81



Work Order Number: 51208

Cabin Harnesses

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 5 CABIN LIGHTS HARNESS

Squawk: 5.1

Discrepancy:

Assemble D4728-059P As
Per DWG D4728 Rev. D
B116302

Resolution:

Assembled D4728-059P As
Per DWG D4728 Rev. D
B116302. Continuity tested
serviceable.

5.1 Work Done By: Eric Olberg

Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|----------------|---------------------|---------------|--------------|-----------|-----|
| M22759/41-20-9 | WIRE | | LT-14-004968 | New | 21 |
| 1-480303-0 | CONNECTOR | | LT-14-002154 | New | 2 |
| 1-480426-0 | CONNECTOR | | LT-14-004699 | New | 1 |
| 60617-1 | CONTACT | | LT-14-001969 | New | 6 |
| 60618-1 | CONTACT | | LT-14-002300 | New | 4 |
| XPF-1/4 | EXPANDABLE SLEEVING | | LT-14-006249 | New | 7 |

Squawk: 5.2

Discrepancy:

Assemble D4728-059P As
Per DWG D4728 Rev. D
B116302

Resolution:

Assembled D4728-059P As
Per DWG D4728 Rev. D
B116302. Continuity tested
serviceable.

5.2 Work Done By: Eric Olberg

Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------|---------------------|---------------|--------------|-----------|-----|
| 1-480303-0 | CONNECTOR | | LT-14-002352 | New | 2 |
| 1-480426-0 | CONNECTOR | | LT-14-006392 | New | 1 |
| 60617-1 | CONTACT | | LT-14-002050 | New | 6 |
| 60618-1 | CONTACT | | LT-14-001971 | New | 4 |
| XPF-1/4 | EXPANDABLE SLEEVING | | LT-14-006249 | New | 8 |

Squawk: 5.3

Discrepancy:

Assemble D4728-059P As
Per DWG D4728 Rev. D
B116302

Resolution:

Assembled D4728-059P As
Per DWG D4728 Rev. D
B116302. Continuity tested
serviceable.

5.3 Work Done By: Eric Olberg

Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------|---------------------|---------------|--------------|-----------|-----|
| 1-480303-0 | CONNECTOR | | LT-14-002352 | New | 2 |
| 1-480426-0 | CONNECTOR | | LT-14-006392 | New | 1 |
| 60617-1 | CONTACT | | LT-14-002050 | New | 6 |
| 60618-1 | CONTACT | | LT-14-001971 | New | 4 |
| XPF-1/4 | EXPANDABLE SLEEVING | | LT-14-006249 | New | 8 |

**** Original Maintenance Releases and Independent Control Inspection details are stored electronically at ****

**** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software ****

Work Order Number: 51208

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 5.4**Discrepancy:

Assemble D4728-059P As
Per DWG D4728 Rev. D
B116302

Resolution:

Assembled D4728-059P As
Per DWG D4728 Rev. D
B116302. Continuity tested
serviceable.

5.4 Work Done By: Eric OlbergParts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------|---------------------|---------------|--------------|-----------|-----|
| 1-480303-0 | CONNECTOR | | LT-14-002352 | New | 2 |
| 1-480426-0 | CONNECTOR | | LT-14-006392 | New | 1 |
| 60617-1 | CONTACT | | LT-14-002050 | New | 6 |
| 60618-1 | CONTACT | | LT-14-001971 | New | 4 |
| XPF-1/4 | EXPANDABLE SLEEVING | | LT-14-006249 | New | 8 |

Squawk: 5.5Discrepancy:

Assemble D4728-059P As
Per DWG D4728 Rev. D
B116302

Resolution:

Assembled D4728-059P As
Per DWG D4728 Rev. D
B116302. Continuity tested
serviceable.

5.5 Work Done By: Eric OlbergParts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------|---------------------|---------------|--------------|-----------|-----|
| 1-480303-0 | CONNECTOR | | LT-14-002352 | New | 2 |
| 1-480426-0 | CONNECTOR | | LT-14-006392 | New | 1 |
| 60617-1 | CONTACT | | LT-14-002050 | New | 6 |
| 60618-1 | CONTACT | | LT-14-001971 | New | 4 |
| XPF-1/4 | EXPANDABLE SLEEVING | | LT-14-006249 | New | 8 |

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